DEUTZ AG

EXECUTIVE ORDER U-R-013-0091 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-02-003;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control system produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)
2003	3DZXL04.8006	3.2, 4.8	Diesel	8000
SPECIAL	FEATURES & EMISSION	CONTROL SYSTEMS	TYPICAL EQUIPMENT	APPLICATION
Dire	ct Diesel Injection, Smo Turbocharger, Charge	ke Puff Limiter, Air Cooler	Pump, General	tor Set

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED POWER	EMISSION			E	EXHAUST (g/kw-l	1r)		-	PACITY (%	-,
CLASS	STANDARD CATEGORY		нс	NOx	NMHC+NOx	co	PM	ACCEL	LUG	PEAK
37 ≤ kW < 75	Tier 1	STD	N/A	9.2	N/A	N/A	N/A	20	15	50
		CERT		8.4	-	-	_	3	3	5

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this day of December 2002.

Allen Lyons, Chief

Mobile Source Operations Division

Manufacturer: DEUTZ AG
Engine Category: Nonroad Cl
EPA Family Name: 3DZXL04.8006
Mfr. Family Name: BF6M1012C
Process Code: New Submission

ENGINE MODEL SUMMARY FORM

C6//2	C67/1	C65/3	C65/3	C65/2	C65/1	C65	C64/2	C61	C60/1	D73	D72	D70	D66	D65	D64	D62	D59	C72/2	C72	C71	C70	C69/1	C69	C68	C67	C66/1	C66	C65/3	C64/1	C64	C63	C60/1	C60	1. Engine Code
BF4M1012EC	BF4M1012C	2. Engine Model																																
06	90	87	87	87	87	87	86	82	80	98	96	94	88	87	86	83	79 564	96	96	95	94	92	92	91	90	88	88	87	86	86	84	80	80	3. ВНР@
2100	2300	2300	2300	1900	2000	2200	2100	2000	2300	2000	2400	1846	2000	1800	1846				2200	2000	2500	2100	2300	2200	2000	2100	2300	2300	2000	2200	2100	2300	2000	RPM
69.0	65.0	65.0	65.0	73.0	71.0	64.0	65.0	66.0	61.5	79.0	68.0	82.0	73.0	77.0	74.0	. 74.0	72.0	72.0	72.0	75.0	65.0	71.0	67.0	68.0	74.0	69.0	67.0	66.0	71.0	64.0	65.0	61.0	66.0	4. Fuel Rate @ Rated Power (mm3/stroke)
31.4	31.4	30.5	30.5	30.5	30.5	30.5	30.0	28.6	28.1	34.2	33.8	32.8	31.0	30.5	30.0	29.1	27.7	33.8	33.8	33.3	32.8	32.4	32.4	31.9	31.4	31.0	31.0	30.5	30.0	30.0	29.5	28.1	28.1	5. Fuel Rate (lbs./hr) Rated Power
340	321	340	340	359	340	321	321	321	321	N/A	357	357	376	319	357	338	338	357	338	319	351	338	319	319	324	319	6. Peak Torqu RPM(NM)							
1500	1500	1500	1500	1500	1500	1500	1500	1500	1500	N/A	1500	1500	1500	1500	1500	1500	1500	1500	1500	1500	1600	1500	1500	1500	1600	1500	eak Torque @ RРМ(NM)							
74.0	70.0	74.0	74.0	78.0	74.0	70.0	70.0	70.0	70.0	N/A	78.0	78.0	82.0	70.0	78.0	74.0	74.0	78.0	74.0	74.0	78.0	74.0	70.0	70.0	74.0	70.0	7. Peak Torque (mm³/stroke)							
25.1	23.7	25.1	25.1	26.5	25.1	23.7	23.7	23.7	23.7	N/A	26.3	26.3	27.7	23.5	26.3	24.9	24.9	26.3	24.9	23.5	27.6	24.9	23.5	23.5	25.5	23.5	8. Fuel Rate (lbs./hr) @ Peak Torque							
EM	m M	EM	m M	. mM	m M	m M	EM	EM	m S	m Z	EM	m M	m M	mM	m S	mg M	EM	EM	EM	m X	EM	m M	EM	EM	EM -	EM	- MA	EX.	EM	EM	EM		TC, CHEM DOI, SPL	9. Emission Control Device (SAE J1930)

Manufacturer: DEUTZ AG
Engine Category: Nonroad Cl
EPA Family Name: 3DZXL04.8006
Mfr. Family Name: BF6M1012C
Process Code: New Submission

ENGINE MODEL SUMMARY FORM

1. Engine Code	2. Engine Model 3. BHP@	3. BHP@	RPM	4. Fuel Rate @ Rated Power (mm3/stroke)	5. Fuel Rate (lbs./hr) Rated Power	6. Peak Torque RPM(NM)	que @	7. Peak Torque (mm³/stroke)	8. Fuel Rate (lbs./hr) @ Peak Torque	9. Emission Control Device (SAE J1930)
C68/1	BF4M1012EC	91	2000	74.0	31.9	359	1500	78.0	26.5	EM T, CAC, DOT, SIL
C69/2	BF4M1012EC	92	2200	68.0	32.4	340	1500	74.0	25.1	
C70/1	BF4M1012EC	94	2300	67.0	32.8	340	1500	74.0	25.1	EM.
C70/2	BF4M1012EC	94	2100	71.0	32.8	359	1500	78.0	26.5	mM
C72/1	BF4M1012EC	96	2500	65.0	33.8	321	1600	70.0	25.2	EM
C73/1	BF4M1012EC	98	2200	72.0	34.2	359	1500	78.0	26.5	EM
C74/2	BF4M1012EC	99	2100	75.0	34.7	378	1500	82.0	27.9	EM
C74/3	BF4M1012EC	99	2300	71.0	34.7	359	1500	78.0	26.5	EM
D60	BF4M1012EC	80	1800	72.0	28.1	N/A	N/A	N/A	N/A	EM
D63	BF4M1012EC	84	1800	74.0	29.5	N/A	N/A	N/A	N/A	m×
D65/1	BF4M1012EC	87	1846	74.0	30.5	N/A	N/A	N/A	N/A	M
D66/1	BF4M1012EC	88	1800	77.0	31.0	N/A	N/A	N/A	N/A	EM
D67	BF4M1012EC	90	1800	80.0	31.4	N/A	N/A	N/A	N/A	EM
D67/1	BF4M1012EC	90	2000	73.0	31,4	N/A	N/A	N/A	N/A	EM
D70/1	BF4M1012EC	94	1800	82.0	32.8	N/A	N/A	N/A	N/A	EM
D71	BF4M1012EC	95	1846	82.0	33.3	N/A	N/A	N/A	N/A	EM
D74	BF4M1012EC	99	2400	68.0	34.7	N/A	N/A	N/A	N/A	EM
D74/1	BF4M1012EC	99	2000	79.0	34.7	N/A	N/A	N/A	N/A	EM
D74/2	BF4M1012EC			87.0	34.7	N/A	N/A	N/A	N/A	m <u>M</u>
C74,9	BF4M1012EC	100 74.5		67.6	35.1	378	1500	82.0	27.9	EM
C73,4	BF4M1012C	98	2300	72.0	34.4	357	1500	78.0	26.3	EM

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